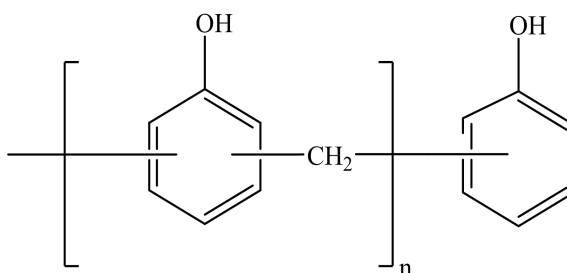


Adhesive Resin AN2102-4 Technical Bulletin

1 Introduction

AN2102-4 is a phenol-formaldehyde resin, which is novolac type without self-curing property . It is used in combination with a methylene donor to effectively bond the rubber to various framework materials.



2 Specification

Property	Unit	LSL	USL
Appearance		Colorless to yellowish pellets	
Softening Point (Ring and Ball)	°C	100.0	116.0
Ashes (850°C)	%	-	0.1
Content of free Phenol	%	-	0.5

3 Packaging and Storage

- (1) . AN2102-4 is packed in paper lined with polyethylene plastic bag or plastic bag and has a net weight of 25 kg per bag.
- (2) . Store in a cool and dry warehouse to avoid moisture absorption and agglomeration.
- (3) . The product has a shelf life of 24 months from the date of manufacture.